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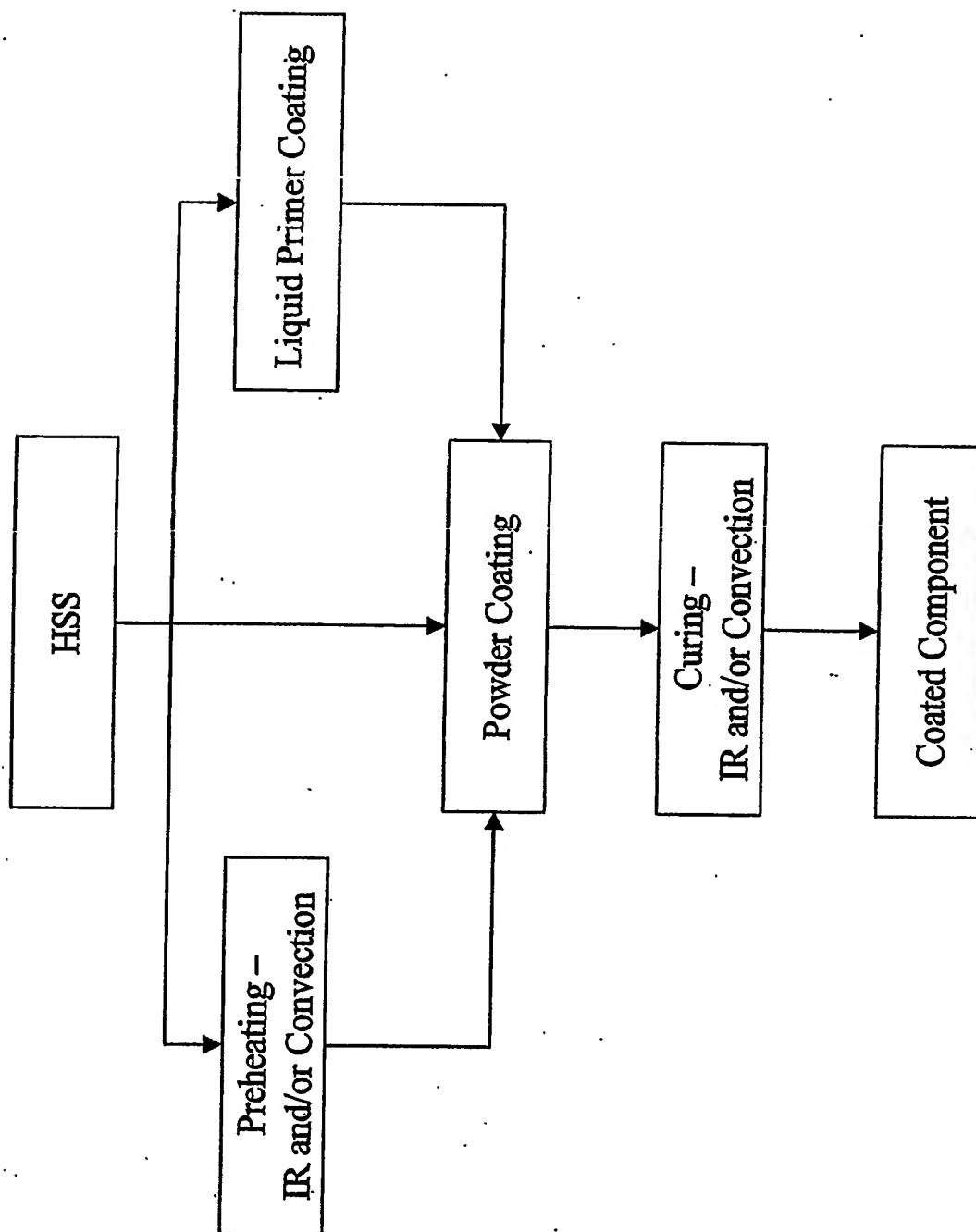


Figure 1 . Current Art - Low temperature thermally cured powder coating.

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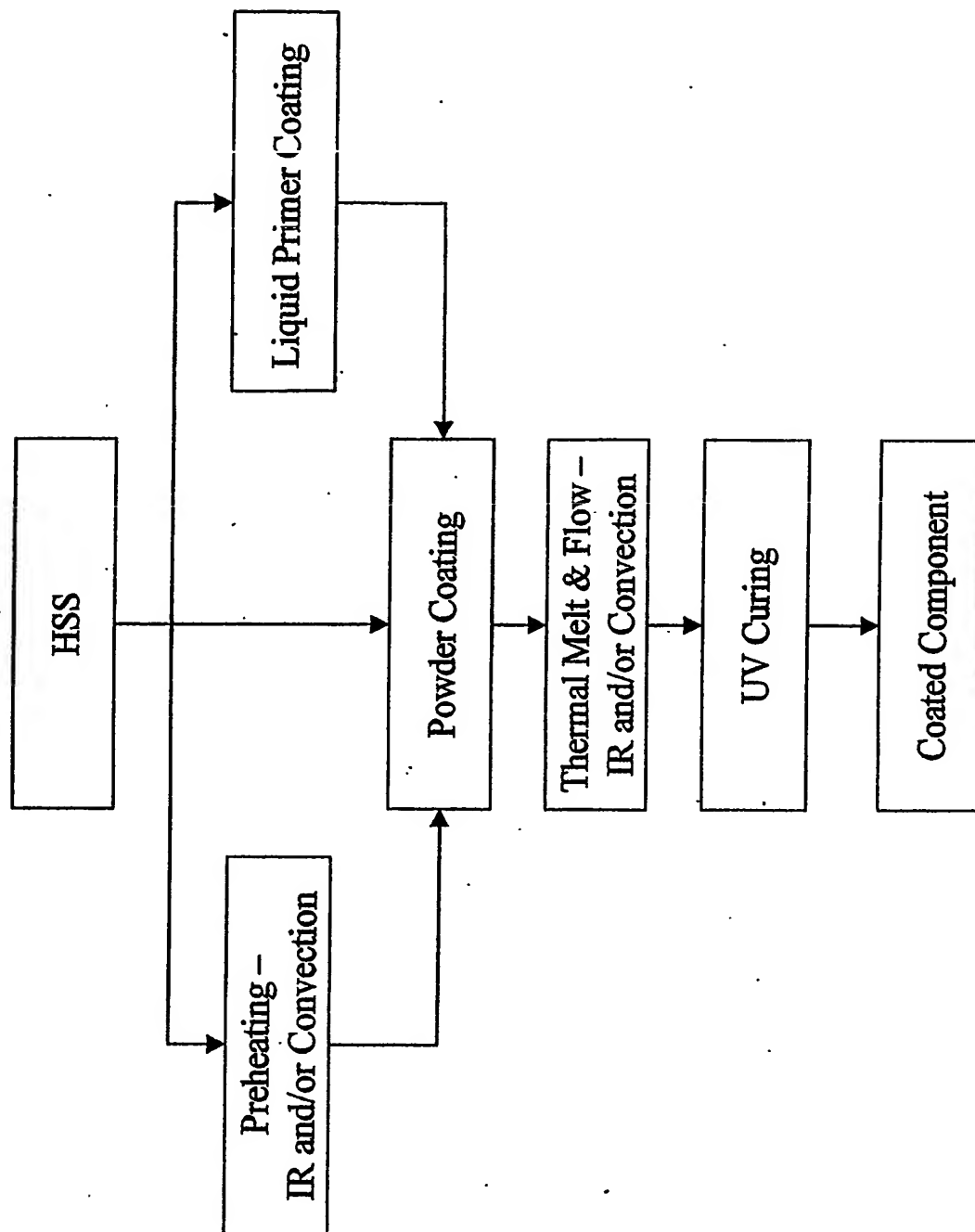


Figure 2 Current Art - UV cured powder coating.

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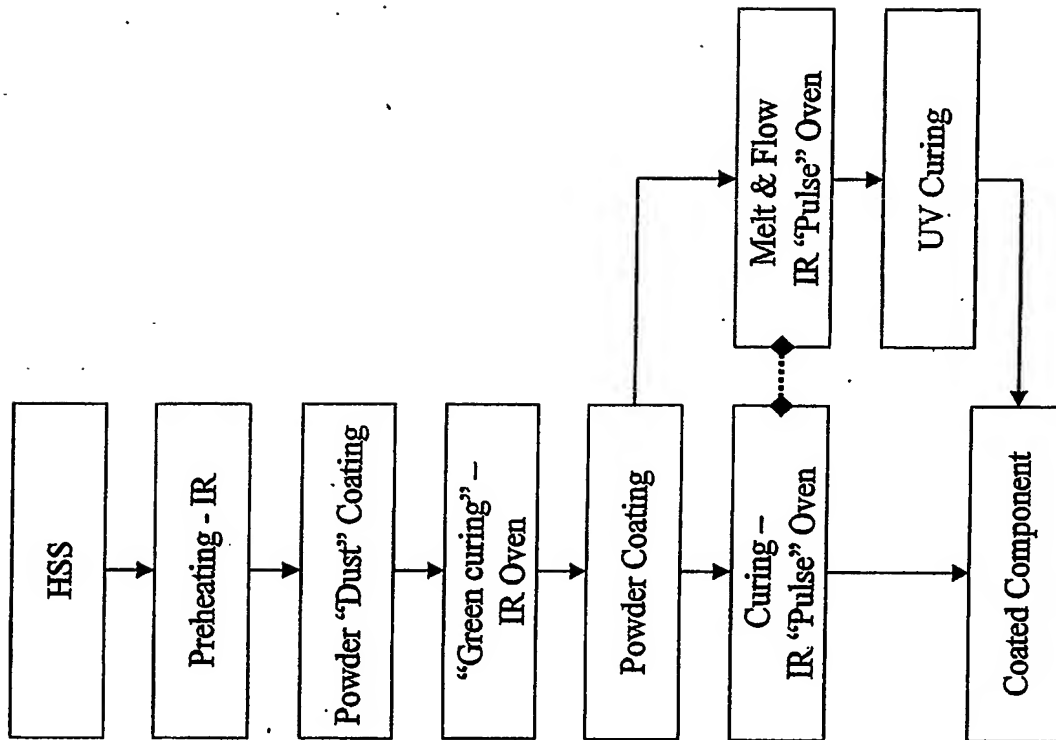


Figure 3 Inventive Art - Dual coat, Low temperature thermally cured or UV cured powder coating.

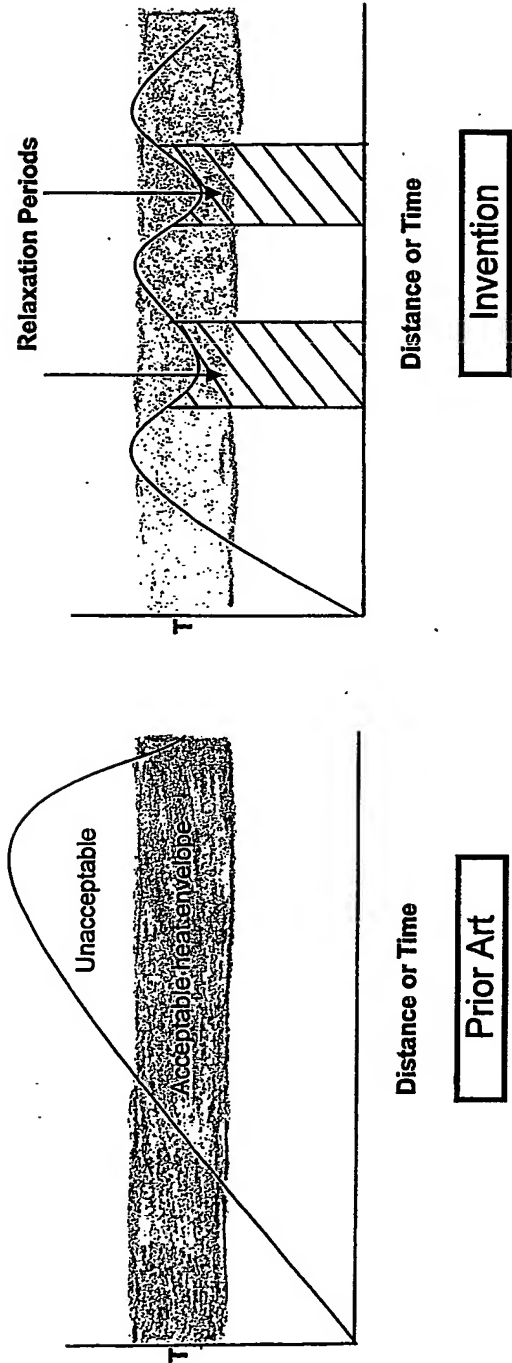


Figure 5

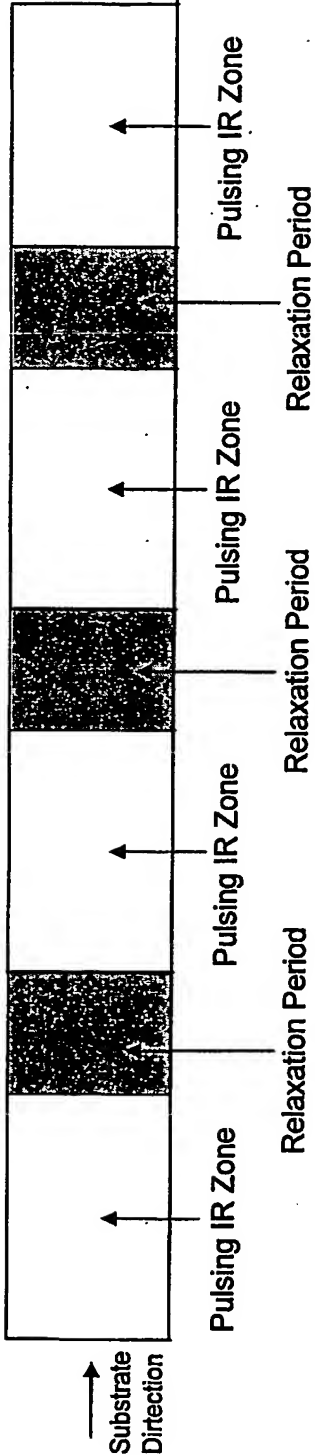


Figure 6